

A close-up photograph of two surgeons in an operating room. They are wearing blue surgical scrubs, blue bouffant caps, and white surgical masks. The surgeon on the right is looking intently at a patient, with only their eyes visible above the mask. The surgeon on the left is partially visible, also focused on the task. The background is a soft, out-of-focus blue, suggesting a sterile medical environment.

Health & Care Lighting Solutions

troll
LUXIONA

LUXIONA



Reus Hospital, Spain

LUXIONA is a company that designs the future of lighting, through our values: design, quality and service.

The company, with more than 90 years of experience, provides the best services in design, production and marketing, to offer adapted solutions to the particularities of each architectural project. Through its brands **Troll**, **Metalarte**, **Sagelux** and **Josfel**, Luxiona offers a wide range of global solutions in technical, decorative and emergency lighting.

Headquartered in Spain, the Luxiona Group has subsidiaries in France, Italy, Poland, Germany, Mexico, Peru, Chile and China, including six international production sites.

THE LEADER OF HEALTH & CARE

**LUXIONA IS THE LEADER WHICH OFFERS
LIGHTING SOLUTIONS FOR HEALTH & CARE
SUCH AS CLEAN ROOMS IN:**

- Medical facilities.
 - Pharmaceutical industry.
 - Chemical industry.
 - Food industry.
 - Precision and electronic industry.
-



Hospital Łomża, Poland

- The process of preparation and disinfection of the luminaries in line with ISO.
- Production realisation according to modern solutions and technologies.
- Broad machinery park.
- Production flexibility.
- Short realisation terms.
- Wide variety of products.
- Dedicated rooms for medical products manufacturing.

Range: Designing and manufacturing the luminaries for medical purpose



CERTYFICATE ISO 9001:2015

Range: Designing and manufacturing the luminaries



CERTYFICATE ISO 14001:2015

Range: Designing and manufacturing the luminaries



CLEAN ROOM

PREMISE FOR PRODUCTION OF CLEAN LUMINARIES IN PRODUCTION PLANT IN POLAND:

The premise of controlled environmental parameters especially pollution such as: dust, dustlike, bacteria, chemical vapours etc.

Depending on required atmosphere cleanliness of the CLEAN ROOMS are divided into classes in which amount and size of the pollution per cubic metre of atmosphere is defined (alternatively cubic foot).

Clean room premises can have dimensions of a production hall or even a production plant and a surface of few thousands square metres. These kinds of premises are commonly used during a production process of precise semiconductors, biotechnology and other fields in which even tiny pollution are critical parameter of technology.

The air is pumped inside the clean room through a special system of filters which eliminate subsequent fractions of pollution. The air inside the room is continuously filtered by set of HEPA filters in order to remove the pollution created inside. The employees entering and exiting the room have to do it through the air lock. The employees inside the clean room should wear all the time protective suits, masks and shoes. In less expensive solutions there is no air lock-the entrance is directly from antechamber where a protective suit is worn.

The devices inside a clean room have to be specially designed so as not to generate additional pollution. It applies also to luminaries which are produced in our production plant in specially prepared conditions.

NORM PN-EN 14644-1 - cleanliness class of rooms.

The basic document defining the level of pollution in a room concerning its size, is norm PN-EN 14644-1 Clean rooms and connected with them controlled rooms.

The norm includes the classification of air quality in clean rooms and connected with them controlled environment in terms of particles concentration in the air and the methods of testing air quality as well as procedures defining the concentration of particles in the air.

The norm has been accepted by the European Committee for Standardization (CEN) and by Polish Committee for Standardization.



Production plant in
Jacentow, Poland

SPECIAL PROPERTIES OF CLEAN LUMINARIES SYSTEM



- Depending on the place where the luminary is applied there is possibility to equip the luminary in anti-reflective C56 which minimalizes the reflection of the laser light beam.
Laminated matt pane with anti-reflective coating-SLMR.
- Hardened matt pane with anti-reflective coating-SHMR.
- Micro-prismatic diffuser with laminated anti-reflective pane-Micro PRM SLR.



- Diffusers resistant to generally available disinfectants, ammonium salt, hydrogen peroxide, chlorine and UV radiation.
- Laminated matt pane-SLM.
- Hardened matt pane-SHM.
- Micro-prismatic diffuser with laminated pane-Micro-PRM SL.
- Micro-prismatic diffuser with hardened pane-Micro-PRM SH.



- Antibacterial coating preventing from micro-organisms development.



- The luminary is equipped with light source of the colour rendering index equal or higher than 90.

COLOUR RENDERING INDEX CRI

CRI (Colour Rendering Index) – colour rendering index, characterises the colour perception of illuminated objects.

CRI accounts for numeric value of the range from 0 to 100.

CRI is an average component of emission spectrum from R1 to R15.

The scale of CRI – the higher index the better, more natural colour rendering is.

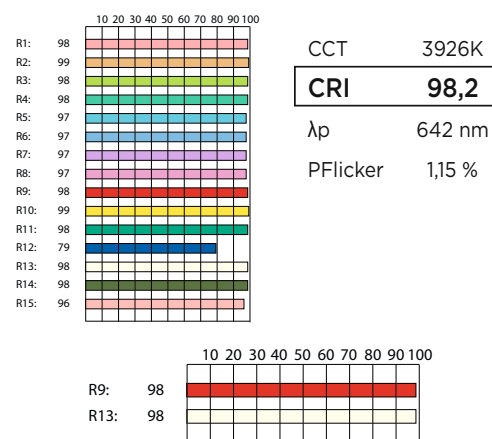
Example:

CRI = 100 – perfect light rendering colours (sunlight).

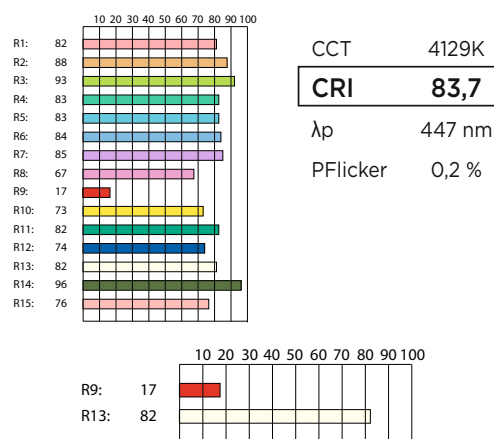
CRI = 93 – light accurately renders the colour.

CRI = 1 – the monochrome light.

CRI index of LUXIONA modules = 98,2



CRI index of competitors modules = 83,7



CRI = 98,2 LUXIONA's modules and simultaneous preservation of high components:

R9 – responsible for rendering "deep red" colour (colour of blood)

R13 – responsible for rendering "light orange" (colour of tissues)



European specialist
medical centres,
Korfantów, Poland

LUMINARIES

CLEAN STANDARD

Technical specifications:

- Power of LED sources from 10 W to 124 W.
- Power of luminary from 13 W to 138 W.
- Luminous flux of LED sources from 1400 lm to 18000 lm.
- Colour rendering index $CRI \geq 80$ or $CRI \geq 90$.
- Colour temperature 3000 K or 4000 K.
- SDCM = 3 or SDCM = 5.
- Possibility to equip the luminaires with LED diodes providing the following colors of light: yellow, green, red, blue, RGB.
- Lifetime of LED sources – 60000 h (L80/B10).
- Available additional constructional versions: INOX, NO FRAME, CORNER, CLIP-IN.
- IP65 or IP54.
- IK08, IK04 or IK10 (INOX, CORNER, PRISON).

Available mounting models:

- Agat – luminaires dedicated to be mounted in suspended ceilings of modular and plasterboard structure.
- Rubin – surface mounted luminaries.
- Topaz – luminaries for technical ceilings (luminaries opened from the top).
- BHU – over-bed panels.
- Prison – surface mounted ceilings.
- Rubineo – luminaries to be mounted in recessed plasterboard ceilings.
- Limpio – recessed luminaries to be mounted in suspended plasterboard ceilings of modular structure.

Available diffusers:

- Laminated matt pane – SLM.
- Hardened matt pane – SHM.
- Opalized PMMA – PLX.
- Opalized polycarbonate – PC.
- Microprism – Micro-PRM/ Micro-Line.
- Microprismatic diffuser with laminated pane – Micro-PRM SL/Micro-Line SL.
- Microprismatic diffuser with hardened pane – Micro-PRM SH/Micro-Line SH.

Available accessories:

Handle for pane opening (NO FRAME luminaries).



CLEAN CLASS LUMINARIES/FULL VALIDATION OF PRODUCTION PROCESS

CHARACTERISTICS OF CLEAN CLASS LUMINARIES:

- Fulfil requirements of norm **PN-EN ISO 14644-1** concerning I, II, III classes of room cleanliness. The norm defines air quality classification in terms of particles concentration in the air in clean rooms.
- Holds the certificate (COC) confirmed by accredited laboratory. It means that luminaries CLEAN CLASS can be used in clean rooms in accordance with norm **PN-EN ISO 14644-1**, and production process is repetitive and controlled in accordance with the Health Ministry Regulation of 7th July 2017 in the good manufacturing practice.
- Are subject of full validation of production process. Validation of the process aims to obtain the confirmation that it is useful for planned usage. The validation procedure takes into account particular aspects of good practices connected with assessed process.
- Production takes place in Clean Room premise where environmental parameters are controlled, especially pollution such as: dust, bacteria, chemical vapour etc.
- In line with European norm **PN-EN 60598-1** – Luminaires – Overall requirements and research.
- In line with GMP (good manufacturing practice). It is a set of standards applied in industrial production, specially in pharmaceutical industry, food industry and other fields of business activity.

Classes of cleanliness for rooms according to ISO norm:

- **I** class of room cleanliness – (rooms of possibly highest aseptic, minimal level of bacteria) acceptable bacteria concentration JTK 70 of bacteria/1m³ of air.
- **II** class of room cleanliness – (rooms of low bacteria level) acceptable bacteria concentration JTK 300 of bacteria/1m³ of air.
- **III** class of room cleanliness – (rooms of standard level of bacteria) acceptable bacteria concentration JTK 700 of bacteria/1m³ of air.

Technical specifications:

- Power of LED sources from 15 W to 124 W.
- Power of luminary from 17 W to 138 W.
- Luminous flux of LED sources from 2600 lm to 18000 lm.
- Colour rendering index CRI \geq 80 or CRI \geq 90.
- Colour temperature 3000 K or 4000 K.
- SDCM = 3 or SDCM = 5.
- Lifetime of LED sources – 60000 h (L80/B10).
- Possibility to equip the luminary with LED module of yellow light colour (application: pharmaceutical industry).
- Available additional constructional versions: INOX, NO FRAME, CORNER.
- Antibacterial coating.
- Possibility to equip the luminary with anti-reflective coating.
- IP65.
- IK08 or IK10 (INOX, CORNER).

Available constructional versions:

- Agat – recessed luminary dedicated for suspended ceilings of module structure.
- Rubin – surface mounted luminary.
- Topaz – luminaries for technical ceilings (luminaries opened from the top).

Available diffusers:

- Laminated matt pane – SLM.
- Hardened matt pane – SHM.
- Micro-prismatic diffuser with laminated pane – Micro-PRM SL.
- Micro-prismatic diffuser with hardened pane – Micro-PRM SH.

Diffusers resistant to generally available disinfectants, ammonium salt, hydrogen peroxide, chlorine and UV radiation.

Available accessories:

Handle for pane opening (luminary NO FRAME).





Międzyzleski Specialist
Hospital in Warsaw,
Poland

CLEAN LUMINARIES

ISO CRI90/MEDICAL PRODUCT

LEGAL CHARACTERISTIC OF CLEAN LUMINARY CRI90/MEDICAL PRODUCT:

- Product submitted and registered in the Office for Registration of Medicinal Products, Medical Devices and Biocidal Products.
- Product in compatible with basic requirements defined in directives of European Union:
Directive of the Council 93/42/EEC (MDD) and the Directive of European Parliament and the Council 2007/47/EC.
- Fulfills the requirements defined in the bill of February 3rd 2017 about Medical Products.
- Product tested and compatible with European norm **PN-EN 60601-1, PN-EN 60601-1-2** (Medical electric devices- overall safety requirements and basic technical requirements).

For medical products is in force:

- Individual production process in which the producer is obliged to ensure the conformity of the products during the design process and production with main requirements defined in the Regulation of the Health Ministry. Main requirements concern among other things the safety of the products and hazards related to product usage, which should be eliminated and restricted to the minimum.
- Restrictive procedures of quality control. In Poland the supervision and control over medical products is exercised by the Office for Registration of Medicinal Products, Medical Devices and Biocidal Products. The supervision depends on gathering and analysing information concerning safety of the products and control of all entities which have direct or indirect influence on the medical product. The control of all entities includes all stages-from the design and manufacturing of medical product till the moment when the medical products is placed on the market or used.
- Specially dedicated technological line.

Application:

- Operating rooms.
- Intensive medical care rooms/OIOM.
- Rooms dedicated for laparoscopic and endoscopic treatments.
- Recovery rooms.
- Dermatological clinics.
- Blood sampling points.

Technical specification:

- Power of LED source from 25W to 124 W.
- Power of luminary from 28 W to 138 W.
- Luminous flux of LED sources from 3600 lm to 18000 lm.
- Colour rendering index $CRI \geq 90$.
- Colour temperature 4000 K.
- SDCM = 3.
- Lifetime of LED sources – 60000 h (L80/B10).
Possibility to equip the luminary with LED module of green colour light (application: operating rooms for laparoscopic treatments).
- Available additional construction versions: INOX, NO FRAME.
- Antibacterial coating.
- Anti-reflective coating.
- IP65.
- IK08 or IK10 (INOX).

Available constructional models:

- Agat – recessed luminary dedicated for suspended ceilings of module structure.
- Rubin – surface mounted luminary.
- Topaz – luminaries for technical ceilings (luminaries opened from the top).

Available diffusers:

- Laminated, matt, anti-reflective pane-SLMR.
- Hardened, matt, anti-reflective pane-SHMR.
- Micro-prismatic diffuser with laminated anti-reflective pane-Micro PRM SLR.

Available accessories:

Handle for pane opening (NO FRAME).





European specialist
medical centres,
Korfantów, Poland

BEDSIDE LIGHTING PANEL BHU LINEMED W1/MEDICAL PRODUCT

Technical specifications:

- Power of LED source from 40 W to 75 W.
- Power of luminary from 43 W to 78 W.
- Luminous flux of LED sources from 1300/4400 lm to 2200/8800 lm (local lighting / general lighting).
- Colour rendering index $CRI \geq 80$.
- Colour temperature from 3000 K to 4000 K.
- SDCM = 3.
- Lifetime of LED sources – 60000 h (L80/B10).
- IP40.
- IK04.

Available diffusers:

- Opalized PMMA (polymethyl methacrylate) – PLX.

Wall mounting

BHU panel ensures:

- General lighting of the room by reflected light.
- Spot lighting for reading and examining.
- Night lighting.
- Power sockets 230 V.
- Teleinformatic sockets RJ45.
- Equipotentialisation socket.
- Push-button lighting switch.
- Medical gas outlet points.
- In-room paging system.

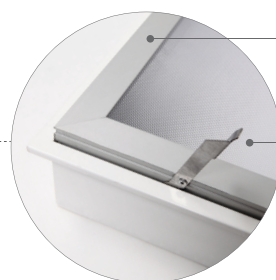




RECESSED LUMINARY/ **AGAT CLEAN LED**



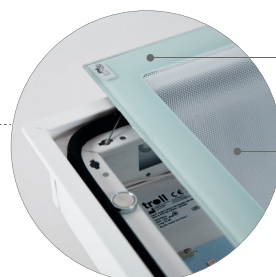
version: **STANDARD**



additional steel
frame around the
pane

opening the
luminary with
the clip

version: **NO FRAME**



no steel frame
around the
pane

opening the
luminary with the
suction cup



* Luminary available in various models in terms of diffuser model or the value of the luminous flux.

RECESSED LUMINARY/ **TOPAZ ODG CLEAN LED**



SURFACE MOUNTED LUMINARY/ **RUBIN CLEAN LED INOX**

(luminary made of stainless steel)

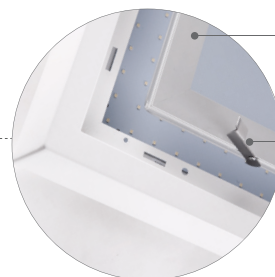


* Luminary available in various models in terms of the value of the luminous flux.

Technical specifications of the luminaries available on www.luxiona.com

SURFACE MOUNTED LUMINARY/ RUBIN CLEAN LED

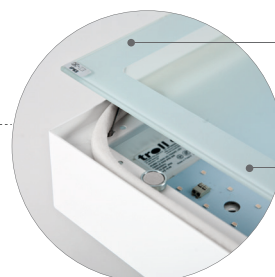
version: **STANDARD**



additional steel
frame around the
pane

opening the
luminary with
the clip

version: **NO FRAME**



no steel frame
around the
pane

opening the
luminary with the
suction cup



* Luminary available in various models in terms of diffuser model or the value of the luminous flux.

BEDSIDE PANEL/ BHU LINEMED PREMIUM



* Luminary available in various models in terms of diffuser model or the value of the luminous flux.

LUXIONA

troll metalarte Sagelux Josfel

LUXIONA

Headquarters

Passeig de la Ribera, 115
08420 Canovelles, Barcelona
SPAIN
tel. +34 938 466 909
info@luxiona.com

LUXIONA SPAIN

Passeig de la Ribera, 115
08420 Canovelles, Barcelona
SPAIN
tel. +34 938 466 909
fax. +34 938 465 709
info.spain@luxiona.com

LUXIONA EXPORT

Departamento de Exportación.
Export Department:
tel. +34 938 616 893
fax. +34 938 465 709
info.export@luxiona.com

LUXIONA FRANCE

2, Rue Clément Ader
69740 Genas
FRANCE
tel. +33 472 146 666
fax. +33 472 146 667
info.france@luxiona.com

LUXIONA ITALY

Via Luigi Cadamosto 4,
26900 Lodi (LO)
ITALY
tel. +39 0 298 274 010
fax. +39 0 298 274 026
info.italy@luxiona.com

LUXIONA GmbH

Westhafenstraße 1
13353 Berlin
GERMANY
tel. +49 3040 535 600
fax. +49 3040 535 609
info@luxiona.de

LUXIONA POLAND

Ul. Sochaczewska 110,
Macierzysz
05-850 Ozarów Mazowiecki
POLAND
tel. +48 022 721 72 72
fax. +48 022 721 72 73
info.poland@luxiona.com

LUXIONA PERU

Josfel
Jr. Paita 220 Zona Industrial
San Juan de Miraflores (Lima)
PERÚ
tel. (511) 276 88 22
fax. (511) 281 48 93
info.peru@luxiona.com

LUXIONA CHILE

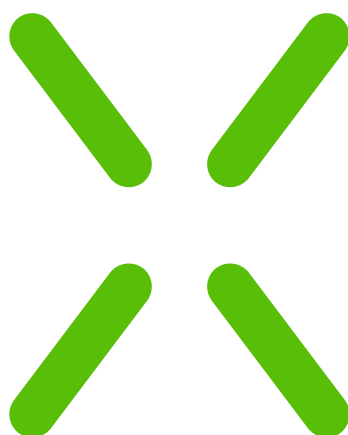
Santa Adela 0618 Recoleta
8440744 Santiago
CHILE
tel. +56 229 695 60
fax. +56 973 772 329
info.chile@luxiona.com

LUXIONA MEXICO

Avda. de los Arcos no.9 manzana 2
Parque Industrial Finsa - Bernardo Quintana
El Márquez, Querétaro 76246
MEXICO
tel. +52 442 153 1020
info.mexico@luxiona.com

LUXIONA CHINA

1-3/F, Lintai Industrial Park,
Baihuadong,
Guanguang Road,
Guangming New District,
Shenzhen 518107
CHINA
tel. (0755) 861 498 86
fax. (0755) 861 491 20
info.china@luxiona.com



EXPERIENCED IN **LIGHTING**

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